

TECHNICAL DATA SHEET



473-50, 473-1500

Econo-Purge Purging Compound

Product Description

Econo-Purge quickly, economically and effectively removes old resin and color residue in extrusion, injection and blow molding operations. With operating temperatures of 330° - 610°F, Econo-Purge also works on hot runners and thoroughly purges manifolds with gates as small as 30 thousandths. Compared to competitive compounds, Econo-Purge emits little if any odor during purging.

Applications

Purging Compound

Unit Package Description

50 pound box

Generic Description

Purging Compound

Net Weight Fill

multiple sizes

UPC Code

858799000684

Units Per Case

multiple sizes

Case Weight (lbs)

53

Appearance

Resin Pellet

Flash Point F

>750 degrees

Flash Point C

>400 degrees

Base Type

Resin

Evaporation Rate

N/A

Working Temperature F

330 to 610 degrees

Working Temperature C

165 to 321 degrees

Propellant

N/A

NFPA Aerosol Flammability Level

N/A

DOT Proper Shipping Name

Not regulated, Granules, NOI

VOC % (Federal)

0

VOC g/L (Federal)

0

VOC lbs./Gal (Federal)

0

Removal

N/A