



# SLIDE® MOLD SPRAYS

CLEANERS, RELEASES, LUBRICANTS, ACCESSORIES

# **SLIDE® MOLD RELEASES**



#### Econo-Spray® 1 40510 Silicone Mold Release

Econo-Spray 1 is a highly effective, economical, non-paintable silicone mold release. It provides an excellent release with all thermoplastics Maximum operating temperature: 600°F.

Per Case	(12 cans)
40510	Case
40510CAN	10 oz. can
40555B	55 Gallon



# Econo-Spray® 2 40710 Paintable Mold Release

Econo-Spray 2 paintable release contains no chlorinated solvents. It permits post-decorating of molded parts without prior cleaning.

Maximum operating temperature: 600°F.

Per Case	(12 cans)
40710	Case
40710CAN	10 oz. can



# Econo-Spray® 3 40810 Paintable Mold Release

Econo-Spray 3 contains a highly effective non-silicone release which is approved as a direct food additive.\* No chlorinated solvents. This product is highly paintable, and will permit ultrasonic welding of molded parts. It affords excellent release of all thermoplastics. Pre-test all resins. Maximum operating temperature: 600°F.

Per Case	(12 cans)
40810	Case
40810CAN	10 oz. can
40855B	55 Gallon



#### Economist® 41612

**Light-Duty Silicone Release** 

Approved for food machinery\*. Non-staining and same high-quality ingredients as premium Silicone Release except formulated to be used for light-duty applications. Maximum operating temperature: 600°F. Net wt. 11.5 oz. (16 fl. oz.)

Per Case	(12 cans)
41612	Case
41612NCAN	11.5 oz. can



#### **Quick Silicone 44612**

**Medium-Duty All-Temp Release** 

Fast-drying on cold and hot molds. No chlorinated solvents. No volatile organic chemicals. Imparts a smooth, dry, non-toxic film. Silicone is FDA-approved and USDA-approved for food machinery. Operating temps: 35°F–600°F. Net wt. 12 oz. (12 fl. oz.)

Per Case	(12 cans)
44612	Case
44612CAN	12 oz. can



#### Paintable 40012

#### **Light-Duty Biodegradable Release**

Paint over it. Plate over it. Hot-stamp over it. No spalling. No fish-eyes. Perfect finish! Ideal production line release. No special treatment of molding needed. Perfect finishes every time. At least 25% more cycles per can over other comparable PAINTABLE releases. Maximum operating temperature: 650°F Net wt. 11.5 oz. (16 fl. oz.)

Per Case	(12 cans)
40012	Case
40012NCAN	11.5 oz. can



#### Quick Paintable 44712

## **Medium-Duty All-Temp Release**

Fast-drying on cold and hot molds. No chlorinated solvents. No VOC'S. Biodegradable. Imparts a smooth, dry non-toxic film. Use Paintable where parts will be painted or hot-stamped. Operating temps: 35°F–650°F Net Wt. 12 oz. (12 fl. oz.)

Per Case	(12 cans)
44712	Case
44712CAN	12 oz. can



#### **Quick Lecithin 44812**

## **Medium-Duty All-Temp Release**

Fast-drying on cold and hot molds. No chlorinated solvents. No VOC'S. Biodegradable. Imparts a smooth, dry non-toxic film. Lecithin is food-approved and paintable. Operating temperatures: 35°F–500°F. Net Wt. 12 oz. (12 fl. oz.)

Per Case	(12 cans)
44812	Case
44812CAN	12 oz. can



# Silicone 40112

## **Heavy-Duty Release**

Faster molding. More production.
Eliminates rejects. Heat stable.
Nontoxic. Approved for food
machinery\*, Lubricates. Non-staining.
High-quality, pure silicone oil provides
more cycles per 12-ounce can. Save
up to 40% in actual production.
Very effective for all plastic molding
operations, injection or compression.
Maximum operating temp.: 600°F. Net
wt. 12 oz.

Per Case	(12 cans)
40112	Case
40112NCAN	12oz. can
40105B	5 Gallon

<sup>\*</sup>Federal Register of the F.D.A. Paragraph 173.300; also Paragraph 176.80. Federal Definitions and Standards of Identity for Food CFR 121.101 (G.R.A.S.)



# SLIDE® MOLD RELEASES



#### Polycarbonate 41412 Heavy-Duty Paintable Mold Release

No crazing or blemishing. Non-toxic. Odorless. UL approved. Specially developed for polycarbonate resins; ideal where parts are to be painted, hot-stamped or metalized. Approved by the General Electric Co. for se on Lexan‡ resin. Maximum operating temperature: 650°F. Net wt. 12 oz. (16 fl. oz.). ‡ trademark of General Electric Co.

Per Case	(12 cans)
41412	Case
41412NCAN	12 oz. can



## Silicone Water Based 44312 Environmentally Safe Mold Release

- Water-based with no known harmful ingredients
- Chlorine free
- Biodegradable
- Non-flammable
- More effective in most applications than other ODC-free releases, specially on molds 130°F and above
- Max. oper. temp. 500°/700°F: net wt. 12 oz.

Per Case	(12 cans)
44312	Case
443112CAN	12 oz. can



## HI-Temp 1800 44110 Specialty Mold Release

For Temperatures up to 1800°F Paintable. Non-silicone. Ideal for the latest high-temperature resins. It is also an excellent release for die casting of low melting point metals such as lead, zinc and aluminum. Maximum operating temperature: 1800°F. Net wt. 10 oz. (16 fl. oz.)

Per Case	(12 cans)
44110	Case
44110CAN	10oz. can



## DFL® "Cold" (Fluorocarbon) 41112 Specialty Mold Release

For cold molds below 120°F. Excellent on all thermoplastics including polycarbonates. Lubricates conveyors, sliding panels, control cables, gaskets, pipe joints, couplings, locks, computer keyboards and more. Contains: Krytox\* fast-drying formula. Excellent lubricant for injection molding. Recommended where clarity and deep draw are important, especially with hard, brittle resins. The dry film will not pick up dust or dirt. Lubricates in temperatures -50° to 500°F. Remains inert to most corrosive agents. Maximum operating temp. 500°F. Net wt. 12 oz. (16 fl. oz.)

Per Case	(12 cans)
41112	Case
41112NCAN	12 oz. can
401105B	5 Gallon



## Pure Eze 45712 Specialty Mold Release

A paintable non-silicone release that is ideal for medical and food applications. Unlike vegetable-based releases, Pure Eze is based on a neutral white oil. It does not contain any lecithins, so it will not turn color or rancid over long periods of time. Pure Eze Mold Release is ideal for use with all thermoplastic resins, especially polyolefins including polyethylene and polypropylene. Also releases polycarbonates, rubbers & some epoxies. Meets USDA & FDA standards. UL approved

Per Case	(12 cans)
45712	Case
45712NCAN	11.5 oz. can
45705B	5 Gallon



#### Universal 42612 Non-Silicone, Food Approved Release

Use where parts must be painted, hot stamped. Nontoxic. Odorless. Biodegradable. UL approved. Meets certain requirements for molding medical products; contact DME for details. Food-approved. Does not contain lecithins. Approved as a direct food additive. Use on all thermoplastics including sensitive plastics.Permits ultrasonic elding of plastic parts. Maximum operating temp. 600°F. Net wt. 12 oz. (16 fl. oz.)

Per Case	(12 cans)
42612	Case
42612NCAN	12 oz. can
42605B	5 Gallon



#### Zinc Stearate 41012 Lubricant Power Mold Release

For polypropylenes, polysulfones and rubber molding. Dry, light, water repellent powder. Economical to use and gives better finishes. Results in fewer rejects and lower production costs. Maximum operating temperature: 600°F. Net wt. 12 oz. (16 fl. oz.)

Per Case	(12 cans)
41012	Case
41012CAN	12oz. can
41025	25lb. bag



#### Mold Release/Pin Lube 54912 Heavy-Duty Mold Release

For Temperatures up to 1800°F Paintable. Non-silicone. Ideal for the latest high-temperature resins. It is also an excellent release for die casting of low melting point metals such as lead, zinc and aluminum. Maximum operating temperature: 1800°F. Net wt. 11.5 oz. (16 fl. oz.)

Per Case	(12 cans)
54912	Case
54912CΔN	115 oz can



# SLIDE® MOLD RELEASES & LUBRICANTS



#### EpoXease 40614 Mold Release

Synthetic wax-based product. for injection molding, encapsulating, potting. Non-silicone mold release agent for thermosets. For epoxy, polyester and phenolic molding. Formulated to prevent sticking caused by using all-purpose agents on epoxies. Maximum operating temperature: 450°F.

Per Case	(12 cans)
40614	Case
40614NCAN	10 oz. can
40601B	1 Gallon
40605B	5 Gallon



#### Thermoset 45414 Mold Release

Synthetic wax-based product. for injection molding, encapsulating, potting. Non-silicone mold release agent for thermosets. For epoxy, polyester and phenolic molding. Formulated to prevent sticking caused by using all-purpose agents on epoxies. Maximum operating temperature: 450°F.

Per Case	(12 cans)
45414	Case
45414NCAN	14 oz. can



#### Urethane 45812H Specialty Release

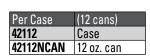
- Developed especially for polyurethane resins.
- Can be used with rigid, semi-rigid and fleurethanes.
- No Class I or II ozone-depleting chemicals.
- No chlorinated solvents and is safe for all urethanes.
- Will not build up on the mold and is non-marking for the parts.
- Contains a non-paintable silicone.

Per Case	(12 cans)
45812H	Case
45812NCAN	115 oz can



#### Silicone Spray Lube 42112 Lubricant

All-around liubricant. Use on windows, locks, hinges, zippers, household appliances, sproting goods, fabrics (incl. synthetics) metal runners, cutting edges, sewing needles, cameras and more. Especially recommended for sliding wood surfaces. Polishes all plastics, stainless steel and aluminum. Removes water spots. Approved as indirect food additive. Operating temperature: -100°F to 600°F. Net wt. 12oz (16 fl. oz.)





## Mold Release/Pin Lube 54912 Heavy-Duty Mold Release

For Temperatures up to 1800°F Paintable. Non-silicone. Ideal for the latest high-temperature resins. It is also an excellent release for die casting of low melting point metals such as lead, zinc and aluminum. Maximum operating temperature: 1800°F. Net wt. 10 oz. (16 fl. oz.)

Per Case	(12 cans)
54912	Case
54912CAN	10oz. can



## **TAP-IT 40412**

#### Lubricant

Reduces tap breakage. Produces cleaner threads. For reaming, dressing abrasive wheels, etc. For aluminum, titanium, stellate, magnesium alloys, chromes, moly, beryllium copper and stainless steel. Net wt. 12 oz

Per Case	(12 cans)
40401B	1 Gallon
40405B	5 Gallon
40455B	55 Gallon



#### Super Grease 43911

## **Wide Temperature Range Grease**

Colorless. Odorless. Non-toxic. FDA dielectric. Contains PTFE. Will not freeze, melt or gum up. Compatible with other lubricants. No silicones. Will not wash out. USDA-listed H1. Repels water. Will not separate, run or fall out. Thixotropic properties provide excellent mechanical stability when sudden temperature changes occur. Exceptional load-bearing properties. Clear, clean, non-yellowing grease. For injection molds and mold assemblies, especially medical and food-grade plastic parts. Prevents corrosion. Oper. temps: -65° to +650°F Net wt. 11 oz.

Per Case	(12 cans)
43911	Case
43911CAN	11 oz. can

43900-01	10 gram Tube
43900-03	3 oz. Tube
43900T	14 oz. Tube
43900-7	7 lb. Tub
43900-35	35 lb. Tub
43900-400	400 lb. Drum





# **DME** MOLDING Supplies

# SLIDE® RUST PREVENTATIVES



#### Mold Shield® 42910

#### **Dry Rust Preventative**

A unique rust preventive formulation. Designed, through a special ultra-dry spray package, to deliver a dry mist spray which will not penetrate into moving mold parts, including ejector pin holes, slides, cams, etc. This special feature prevents marking of plastic parts when molds are put back in service, where normally a conventional rust preventive may leach out of mold crevices and mark parts, resulting in lost production time and rejected parts. Protects up to two years under normal conditions.

- · No Chlorinated solvents
- · Ultra-dry formula
- Non-penetrating

Per Case

42910CAN

42905HB

420955B

42910

- Will not bleed out and mark parts Seals out condensation
- · Neutralizes fingerprints
- Non-silicone/Non-wax
- · Self-cleaning in start-up

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#### Penetrant Plus® 41812

#### **Short Term Rust Preventative**

Choice of spray or stream. Dust free. Non-staining. Harmless to most plastics, rubber, paint, etc. Cleans and dries out electrical equipment. Mono molecular penetrating film frees rust-froze parts. Lifts and replaces moisture with protective film. Lubricates without affecting performance of electrical equipment. Nonconductive because it has high dielectric strength and lubricates delicate electronic equipment. Protects up to six months under normal conditions. Net wt. 12 oz. Conforms to MIL-C 23411.

Per Case	(12 cans)
41812	Case
41812CAN	12 oz. can
41801B	1 Gallon
41805B	5 Gallon
41855B	55 Gallon



## **Quick Rust Preventative 42810R**

#### (Quick RP) with Red Indicator Dye

(12 cans)

10 oz. can

5 Gallon

55 Gallon

Case

Slide Quick RP employs a combination of fast evaporating solvents and oils to set up quickly on your mold surfaces, providing immediate protection against moisture and light acids. This unique ""dry"" package makes cleanup quick and easy when the mold is put back into production, saving time and money.

- · No chlorinated solvents
- Red indicator dye shows where rust preventive is applied.
- Dry formula makes oils stay where they are sprayed
- · Fast cleanup.
- 2 years protection.

Per Case	(12 cans)
41812	Case
41812CAN	10 oz. can
41801B	1 Gallon
41805B	5 Gallon
41855B	55 Gallon



#### No-RUST® 40212

#### **Long-Term Rust Preventative**

Non-silicone. Neutralizes fingerprint acids. Self-cleaning. The one-step rust preventive that contains both neutralizer and rust preventive. Ideal for plastics mold protection. Guarantees positive protection by displacing moisture from metal surfaces. Adheres tightly. Accurate spray pattern concentrates protection in normally inaccessible crevices. Protects up to five years under normal conditions. Net wt. 12 oz. (12 fl. oz.). Conforms to MIL-C-23411.

Per Case	(12 cans)
40212	Case
40212CAN	12 oz. can
40201B	1 Gallon
40205B	5 Gallon
40255B	55 Gallon



## **Acid Vapor Neutralizer 44011**

# **Protection when Molding PVC and Flame-Retardant**

The one-step rust preventive formulated to protect plastics molding dies while in storage from corrosive attack by hydrochloric and hydroboric acids, plus protects molds from most common corrosive damage that is found in the atmosphere. Protects against fingerprint acid. Acid vapors produced during molding will be neutralized when they come in contact with Acid Vapor Neutralizer. Length of protection is dependent on amount of PVC and F/R beingConforms to MIL-C 23411.

Per Case	(12 cans)
44011	Case
44011CAN	10 oz. can
44005B	1 Gallon
44055B	5 Gallon



#### White Rhino NSF-H1 Registered Rust Preventative 46710 **Rust Preventative**

Slide White Rhino Rust Preventive wraps your mold base in a tough, protective second skin. Comprised of food-approved active ingredients, it's ideal for plastics processing applications. Fast-drying formulation sets up quickly to protect immediately against moisture and light acids. Self-cleaning in startup.

- No Chlorinated solvents
- 2 year protection
- Contains food-approved ingrediants
   Neutralizes fingerprint acids
- · Dry formulation
- · Self-cleaning and self healing

Per Case	(12 cans)
46710	Case
46710CAN	10 oz. can
46705B	1 Gallon
46755B	5 Gallon

Per Case	(12 cans)
46710	Case
46710CAN	10 oz. can
46705B	1 Gallon
46755B	5 Gallon



# SLIDE® MOLD CLEANERS



## Resin Remover 41914

#### Lubricant

Compounded with powerful solvents to remove resin buildup on molds. This buildup can be stripped without removal of mold (injection or transfer). Will remove, strip and/or aid in the removal of many resinous plastics. Mold off deposits with mold temperature above 180°F. Discard next 3 to 4 shots. For flame retardant resins; apply Slide mold release before attempting this procedure.

- No Chlorinated solvents
- · Removes most color deposits
- Removes resin buildup from polyacetals, urethanes and flameretardant mold deposits

Per Case	(12 cans)
41914	Case
41914CAN	12 oz. can



## Quick Mold Cleaner 40910

#### Lubricant

Slide Quick Mold Cleaner is the no wipe, no CFC, non-chlorinated cleaning machine. Get every nook. Every cranny. Get your mold completely clean - with out wiping - with new Quick Mold Cleaner. Its powerful cleaning agents easily remove silicones, grease, oil and wax buildup on mold surfaces, etc. It leaves no residue. And its fast-evaporating formulation helps maximize the productivity of your operation.

Per Case	(12 cans)
40910	Case
40910NCAN	10 oz. can



# Mold Cleaner Plus Degreaser 4 No. 46910

#### Lubricant

Slide Mold Cleaner Plus Degreaser 4 contains no chlorinated solvents and provides a convenient method for removal of silicones, grease, oil and wax buildup on mold surfaces, etc. without the need for wiping. Ideal for cold molds, it leaves no residue so it cleans without wiping. It has a fast evaporating formulation, is nonconductive and non-abrasive.

- · No Chlorinated solvents
- Evaporates fast
- · Leaves no residue

Per Case	(12 cans)
46910	Case
46910CAN	12 oz. can



#### On/Cycle 44212 Lubricant

At-The-Press Warm Mold Cleaner No chlorinated solvents. Will not stain aluminum. Multi-purpose cleaning as well as equipment cleaning. No caustic or acidic compounds. Use on ordinary soil and most painted surfaces. The ideal mold cleaner while in production. Works on warm molds up to 150°F. Easily removes releases, oils, greases and many resinous buildups before they can become a problem. Made from citrus oils which destroy odors and also give it a pleasant orange scent Net wt. 12 oz. (16 fl. oz.)

Per Case	(12 cans)
44212	Case
44212CAN	12 oz. can



#### Econo-Spray Mold Cleaner 45612 Lubricant

Approved for Indirect Food Contact\* Food approved. No chlorinated chemical. Very low odor. Mold cleaner quickly removes silicones, grease, oil and wax buildup on mold surfaces. It is also good for cleanup of non-operating electrical equipment and general decreasing on machine solvent-sensitive plastics. Net wt. 12 oz. \* FDA regulation 21 CFR 172.882, 172.884, 178.3530, 178.3650; 40 CFR 180.1001 (c) & (e)

Per Case	(12 cans)
45612	Case
45612CAN	12 oz. can



#### Silicone Remover 43016 Cleaner

#### Concentrate for Use with Water

Completely removes all traces of silicone. A specially formulated wetting agent to be mixed with water to remove silicone from molded plastic parts through repeated washing or by the use of an ultra-sonic cleaning bath. It is designed to replace organic solvents that are harmful to certain plastics, such as polycarbonates, styrenes and acrylics. Net wt. 16 fl. oz.

Per Case	(12 cans)
43016CAN	16 oz. can



# Mold & Metal Wipes 46370 Presaturated Cleaning Towels

Fast, convenient, presaturated sheets quickly clean almost any surface.\* Use for preparing molds for production or storage; touch-up cleaning during production; surface prep prior to secondary operations; and general maintenance and all-purpose cleaning. Using wipes reduces solvent consumption and VOC's emissions. Canister of 70 wipes. \*Pre-test on non-metal surfaces.

46370	Canister of 70	
46301	Box of 50 single wipes	



## PC Polish Cleaner 43310

## **Old Yellow**

Removes stains and mold deposits.
Conditions your mold for faster startups and improved release properties. Protects as it cleans.
Does not contain diamond dust.
Particle size <5 microns. Handy plastic squeeze bottle. Use on all metal molds for removal of stains and discoloration. Can be used on cold or warm injection molds. Leaves a non-transferring, micron-thin film that reduces mold wear. Reduces the need for all types of internal and external release agents. Net 10 fl. oz.

Per Case	(12 cans)
42112	Case
42112NCAN	12 oz. can





# SLIDE® MOLD CLEANERS & ACCESSORIES



#### Mold & Metal Polish 45210

#### Cleaner

Clean and restore surfaces, easily wipes on and off. Removes plate-out, oxidation and stains. Leaves no residue, brings surfaces to a high luster. Safely removes plate-out, oxidation and stains on fine tooling surfaces quickly and cost-effectively. Ideal for all types of molds, dies and fixtures, it restores surface finish, while providing a high, luster sheen. The polish has proven effective on steel, stainless, aluminum, brass, bronze, beryllium, kirksite, zinc, powdered metals and other materials used in injection, blow, extrusion, compression, and rim molding.

45210	10 oz. Can
45202	1.76oz. Tube



Ching

This mold and metal cleaning product is formulated with a natural orange citrus solvent (d'limonene) that cleans most surfaces. Slide formulated this product to dispense with a foaming action that has tremendous clinging ability. This feature allows for the product to hang on vertical surfaces, maximizing the cleaning time for the product. Simply spray this foaming product on and wipe clean. It contains no chlorinated solvents, petroleum distillates or glycol ethers. The product is 99% biodegradable, non-toxic and can be used on painted surfaces. Excellent for removing mold release, dirt, oil and greases from most any surface. Net wt. 15 oz.

Per Case	(12 cans)
46515	Case
46515CAN	16 oz. can

#### **Nexgen 46410**

#### Cleaner



Direct alternative to trichloroethylene and methylene chloride. Food approved(GRAS). Leaves no oily residue. No global warming compounds. Not a hazardous air pollutant (Not HAP). Non-corrosive and not SARA reportable. Biodegradable and rinses with water. Meets tough health, safety and environmental regulations. High solvency for resins, polymers and dies. Nexgen is the most extraordinary cleaning product available. Formulated purely from citrus and vegetable products, it is much more than you might have experienced with previous "natural" cleaners. It meets or exceeds the toughest health and safety issues, without sacrificing RAW CLEANING POWER. Biodegradable, it easily rinses away with water and leaves no residue. Use it for general cleaning and wiping, oil spill clean-up, ink, tar and adhesive removal, paint and graffiti removal, removing silicone and lithium grease, and degreasing. Net wt. 10 oz.

Per Case	(12 cans)
46410	Case
46410CAN	10 oz. can



43800

#### Aerosol Can Holder 43016

#### **Holds 3 cans**

The Slide Spray Can Holder helps organize space and keeps cans in place. Extruded from PVC, these extremely durable can holders can easily be bolted directly onto the side of a molding machine or tool cart to hold various Slide cans.



#### Air-O-Spray System for Coompressed Air Slide Spray 42202 12 oz Applicator

This easy-to-handle unit is specially designed for use with Slide bulk products. It operates entirely on the atomizing principle. Air-O-Spray has combined internal and external action in which mold releases, lubricants, cleaner, etc. can be atomizing at low pressure and low mist. Any air compressor providing 50 PSI us ideal for this unit.



#### Pump Sprayer & Bottle 42300

Package of 2 units per box. Plastic bottle and sprayer to be used with Slide bulk products.





#### Freedom Sprayer Unit 43200

The new Freedom automatic spray unit is easy to program and works autonomously from all your equipment. You just plug it in and spray. A proximity sensor placed near the mold cavity detects when the mold opens and signals the unit to deliver release. Nozzles can be attached with brackets (included) or optional magnetic mounting blocks. Position them anywhere to spray release to any point, such as trouble spots in the cavity, the entire face of the mold, both mold cavities, or even to create a "cloud" of release between the cavities. The extremely compact control unit has protective rubber feet so it can sit on any flat surface, or mount directly to the machine. And it can be plugged

directly into any 110V, 15 AMP circuit. The Freedom Sprayer Unit comes complete with easy-to-program control unit, 10-ft spray hose and two nozzles, 6-ft. cord and proximity sensor, 5-ft. tank hose, and 10-ft. power cord. Aerosol spray cylinder or pressure pot additional. Experience the true Freedom of hands-free automatic spraying with the new Freedom Sprayer Unit.

Item No.	Description
43200	Freedom Automatic Spray Unit with Aerosol Cylinder (for use
10200	with Slide aerosol cylinders)
43200M	Freedm Unit Spray Head Magnet (optional)
43200JP	Pressure Pot for Freedom Automatic Sprayer Unit



43200JP

#### With tens of thousands of products to choose from, DME is your one-stop shop for everything molding.

From complex undercuts solutions and plate control to standard pins, bushings and interlocks, the DME line of mold components will help you build or rebuild your mold base inside out, top to bottom. Industrial Supplies, Mold Bases, MUD® Quick-Change, Control Systems, and Hot Runner solutions round out our extensive offering to truly be your one-stop shop.





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