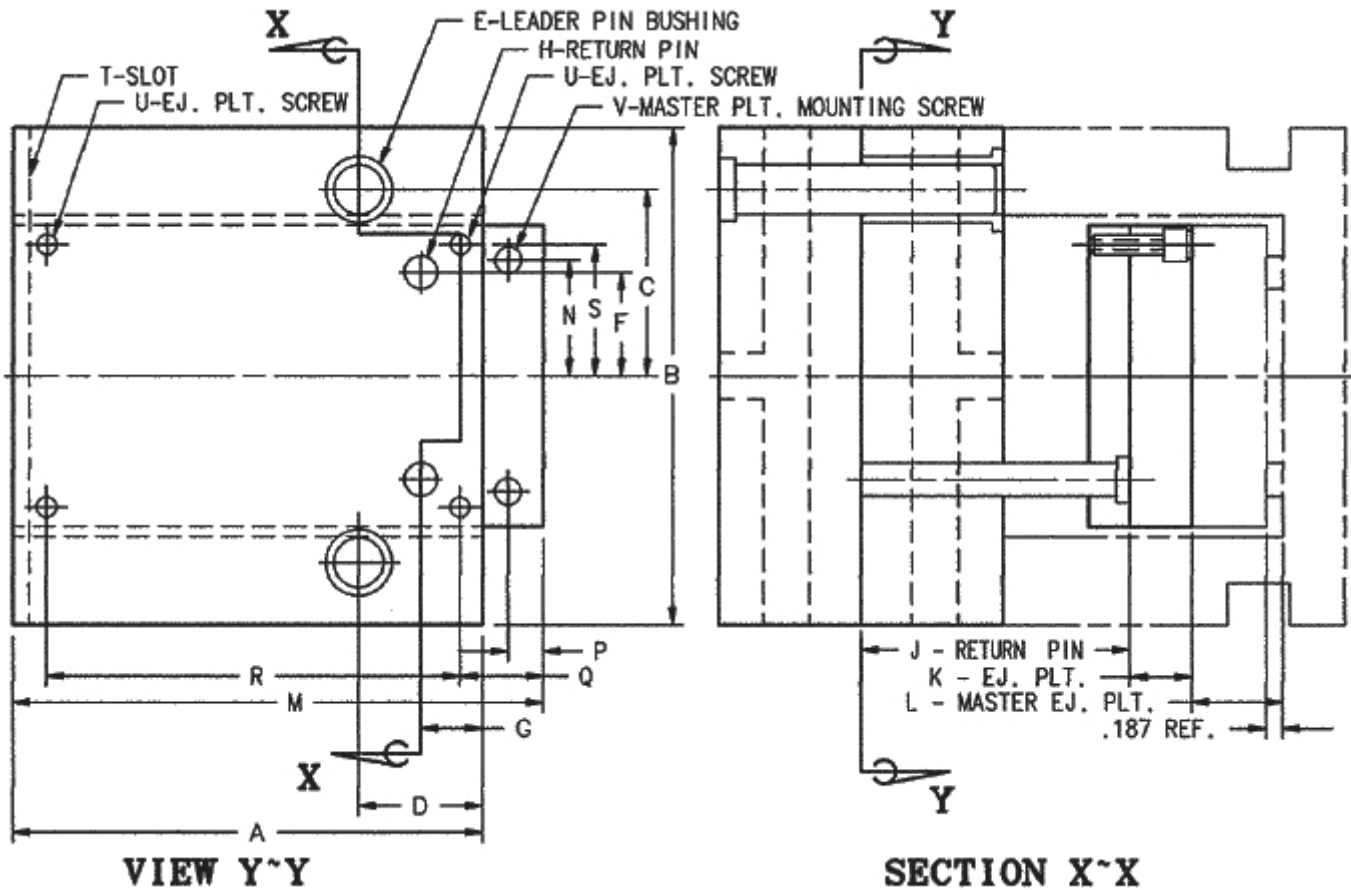




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**DIMENSIONS FOR DIE CAST REPLACEMENT UNITS & HOLDERS**

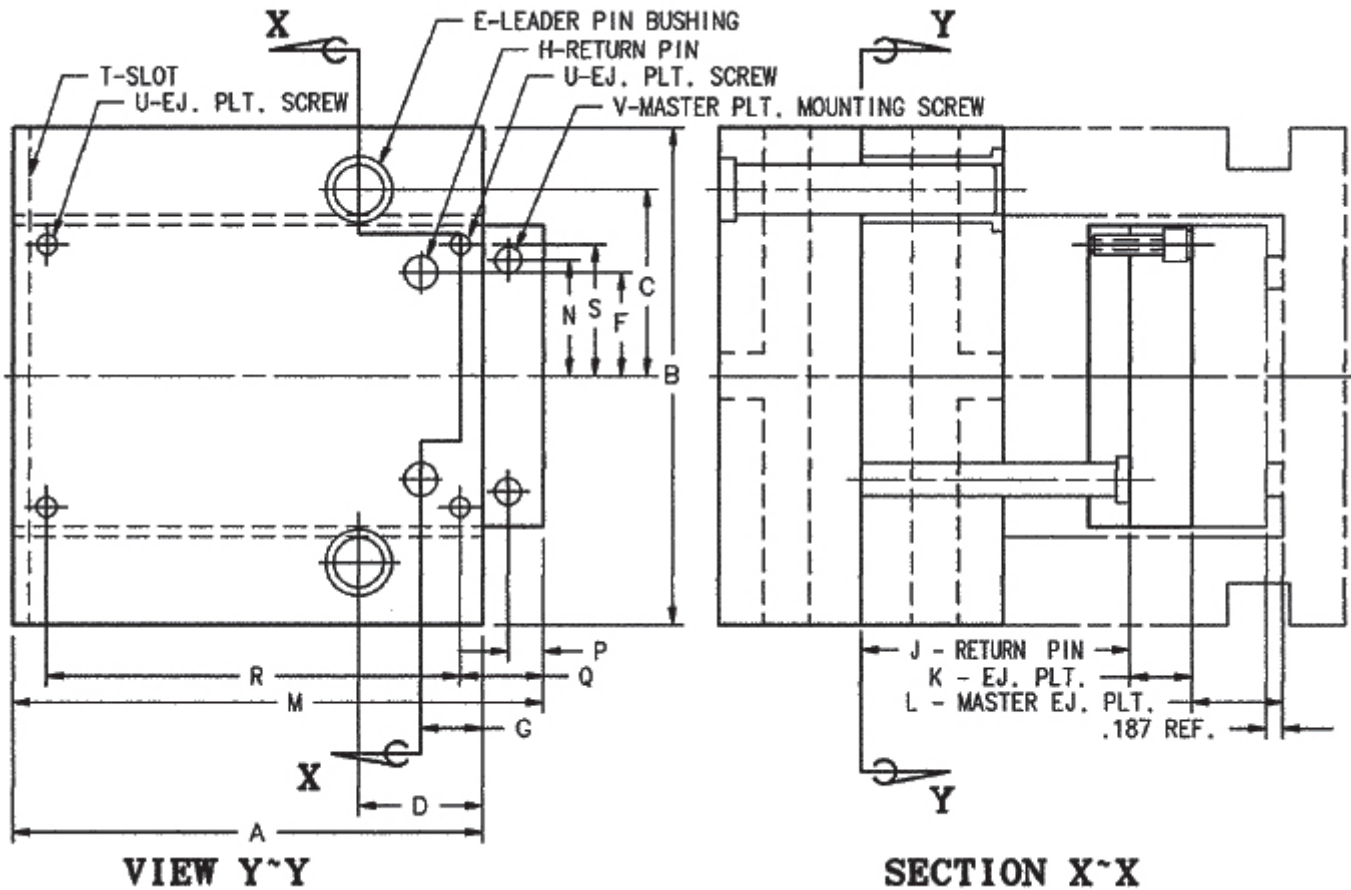


UNIT DIE HOLDER SIZE	A	B	C	D	E	F	G	H	J	K	L	M
108	8.000	9.875	2.937	.875	.750 <sub>o</sub>	2.937	2.000	.625 <sub>o</sub>	4.688	1.000	1.562	9.000
1012	9.875	11.875	5.062	1.312	.875 <sub>o</sub>	3.500	.625	.625 <sub>o</sub>	5.940	1.000	1.562	9.875
1215	11.875	14.875	6.312	1.375	1.000 <sub>o</sub>	4.500	.750	.750 <sub>o</sub>	6.440	1.125	1.562	11.845
1518	14.875	17.875	7.562	1.719	1.250 <sub>o</sub>	5.625	.750	.750 <sub>o</sub>	7.312	1.125	1.562	14.875
1215-HD	11.875	14.875	6.312	1.375	1.000 <sub>o</sub>	4.500	.750	.750 <sub>o</sub>	7.940	1.125	3.062	13.875
1518-HD	14.875	17.875	7.562	1.719	1.250 <sub>o</sub>	5.125	.750	.750 <sub>o</sub>	9.312	1.125	3.062	16.875



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**DIMENSIONS FOR DIE CAST REPLACEMENT UNITS & HOLDERS**



UNIT DIE HOLDER SIZE	N	P	Q	R	S	U	V
108	2.937	.500	1.375	6.875	3.062	5/16-18	1/2-13
1012	3.250	.594	1.250	7.875	3.875	5/16-18	1/2-13
1215	4.500	.625	1.250	9.812	5.187	5/16-18	1/2-13
1518	5.125	.687	1.406	12.843	6.187	5/16-18	5/8-11
1215-HD	3.000	.625	3.562	9.656	4.812	5/16-18	1/2-13
1518-HD	3.500	1.125	3.500	12.750	5.687	5/16-18	1/2-13